

CONVEYORS & FILTRATION

CHIP CONVEYORS | COOLANT FILTRATION | TURNKEY SYSTEMS

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www.hennigworldwide.com



CONVEYORS

pages 3-12

Automate chip removal and increase your productivity with conveyors that safely remove the waste from your processes. Our systems are built based on your requirements and can be custom engineered to manage any chip type and material, scrap, parts, coolant, and coolant filtration.

FILTRATION

pages 13-16

Our Chip Disc Filtration (CDF) technology achieves high levels of filtration without two separate belts. Our patented disc design provides a direct coolant flow path into the coolant reservoir and can filter a wide variety of materials, both in water and oil based coolant, down to 25 microns nominal.

COOLANT TANKS & TURNKEY SYSTEMS

pages 17-22

Fully automate the waste removal in your facility with integrated coolant tanks and conveyor networks. For high-volume manufacturers, Hennig's integrated systems can automate the removal of chips on one or all of the machine tools in the shop. This system allows the user to spend more time manufacturing and less time sweeping and moving chips.

Our chip conveyors and disc filtration systems set the standard for removing chips and debris from machine coolant, improving the life of precision machines and the accuracy of output. They are supported worldwide with Hennig's global sales and support infrastructure, which includes manufacturing facilities and partnerships throughout the industrialized world, including:

Sermeto EI (Europe)

Cobsen (South America)

Enomoto (Asia)

Together, Hennig, Sermeto, Cobsen, and Enomoto lead the industry in developing innovative new chip conveyor technologies, offering a complete range of chip conveyor solutions tailored to particular machine types, performance requirements, and work area considerations.

Our chip conveyors outperform expectations, even in the most demanding production environments, and they do it more efficiently and with less maintenance than other conveyor solutions.

See pages 23 - 25 for Quote Request forms.

CONVEYORS

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TYPES

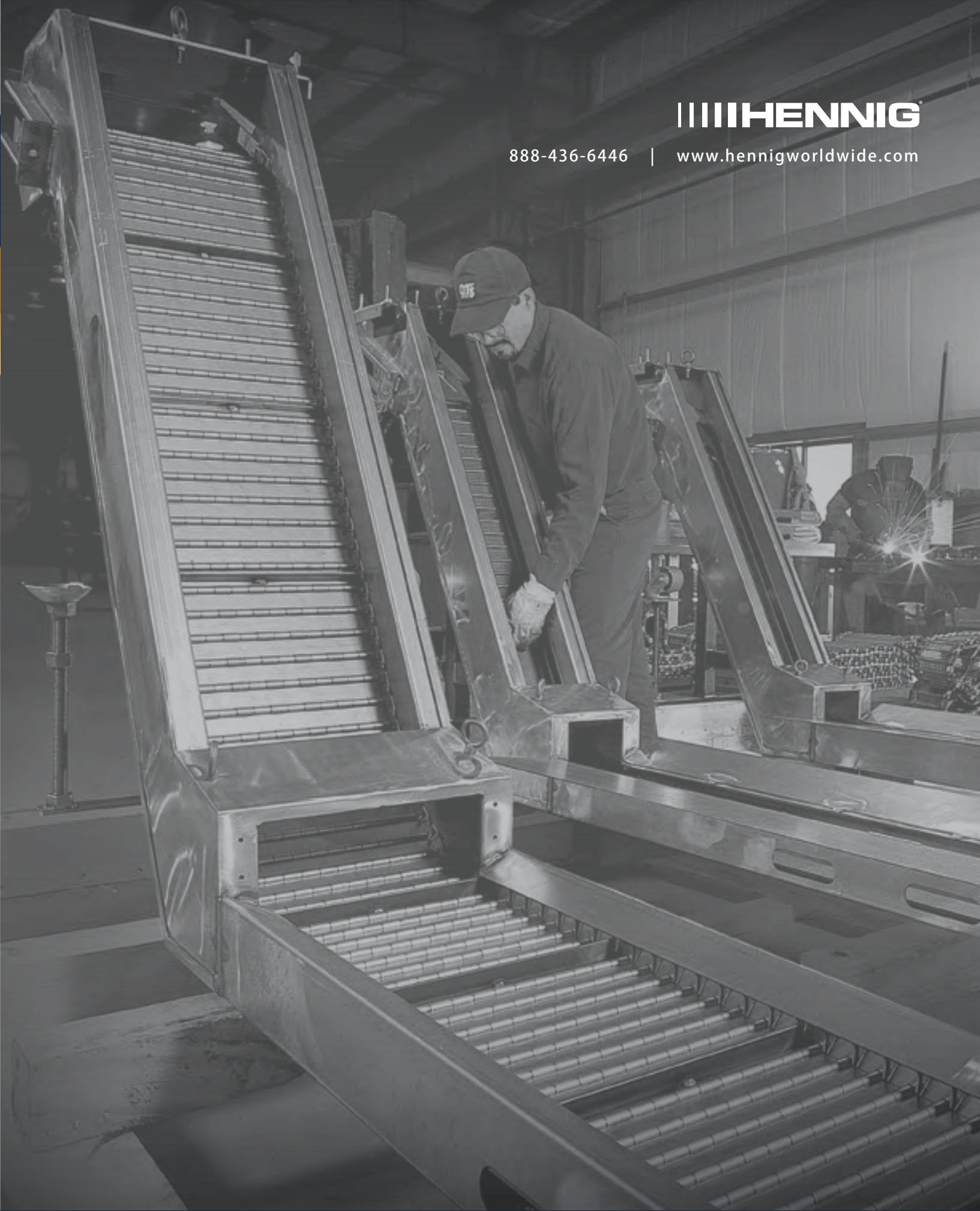
- ▶ HINGE BELT
- ▶ SCRAPER BELT
- ▶ MAGNETIC
- ▶ AUGER
- ▶ PUSH BAR
- ▶ BELT TYPE
- ▶ SPECIAL APPLICATIONS

FEATURES

- ▶ OVERLOAD/JAM PROTECTION
- ▶ VARIABLE SPEED DRIVE
1.1m/min - 3.3m/min
- ▶ PAINT COLORS
blue, white, grey, black (standard)
custom colors as required
- ▶ INCLINE ANGLE
60° / 45° (standard)
custom angles as required
- ▶ LOW PROFILE DESIGN

OPTIONS

- ▶ REMOTE VFD OR CONTROL BOX
1.6m/min, 2.2 m/min, 3.0 m/min
- ▶ OVERHEAD TORQUE LIMITER
- ▶ CUSTOM COOLANT TANKS
- ▶ CUSTOM COOLANT FILTRATION
- ▶ CUSTOM PAINT COLORS
- ▶ CUSTOM INCLINE ANGLE
- ▶ CUSTOM CHUTES
- ▶ HEAVY-DUTY HARDENED RAILS
AND CURVES
- ▶ WEARING PLATE / BOTTOM
FRAME
- ▶ ON-SITE INSTALLATION
- ▶ CASTERS



HINGE (link, chain)

A proven conveyor solution for a variety of materials, chip types, and chip loads. Hinge belts, the most common conveyor type, can be modified to handle more troublesome waste like tough scrap and heavy parts.

APPLICATIONS

- ▶ **CHIP MATERIAL** aluminum, brass, steel
- ▶ **CHIP TYPE** bushy, stringy, broken
- ▶ **CHIP LOAD** light, heavy, mixed
- ▶ **OTHER** heavy duty scrap or remnants

LIMITATIONS

- ▶ swarf
- ▶ fines
- ▶ cast iron

OPTIONS

- ▶ **BELT DESIGN** plain, perforated, dimpled, combo
- ▶ **BELT PITCHES " (MM)** 1.5 (38.1), 2.5 (63.0), 4.0 (101.6), 6.0 (152.4)
- ▶ **CLEATS** serrated, flat, u-shape, custom
- ▶ **INTEGRATED COOLANT TANK**
- ▶ **COOLANT FILTRATION**
- ▶ **HEAVY-DUTY IMPACT PLATES** for heavy scrap or parts
- ▶ **TOP HAT COVER** for bundled chips
- ▶ **HINGE KIT** service / replacement parts (see pages 13 -14)



SCRAPER (drag, flight)

An ideal solution for fine chips and swarf, the scraper belt moves in reverse, collecting and dragging chips up the incline to the discharge end. Standard scraper paddles can be customized with wipers to the application.

APPLICATIONS

- ▶ **CHIP MATERIAL** aluminum, brass, steel, cast iron, plastic
- ▶ **CHIP TYPE** fines, swarf, small, broken
- ▶ **CHIP LOAD** light, heavy, mixed

LIMITATIONS

- ▶ bushy chips
- ▶ stringy chips
- ▶ mixed chips

OPTIONS

- ▶ **PADDLES** standard or custom angle
- ▶ **WIPERS**
- ▶ **INTEGRATED COOLANT TANK**
- ▶ **COOLANT FILTRATION**
- ▶ **SOLID DRUM MAGNET** for floating, ferrous chips when using coolant
- ▶ **WEARING PLATE** with hardened rails and curves / bottom frame



MAGNETIC

The magnetic conveyor plays a very specific role in chip management - it's intended for ferrous material applications which produce small chips and fines.

APPLICATIONS

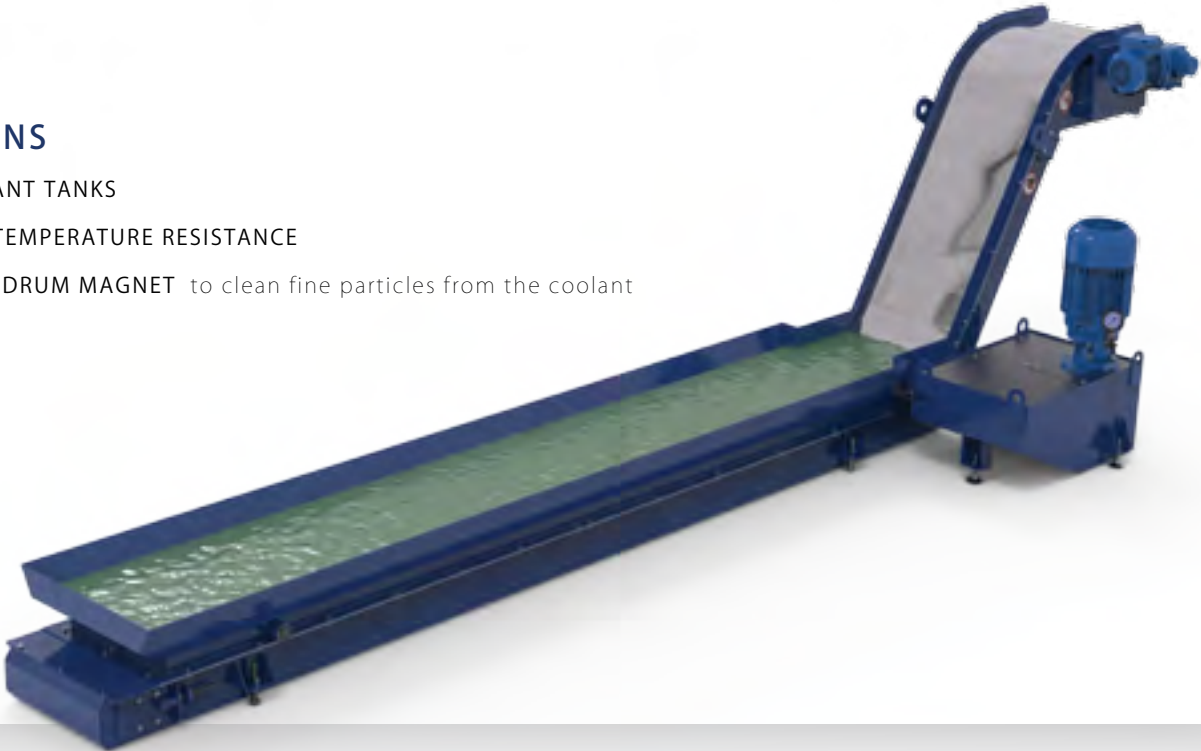
- ▶ CHIP MATERIAL ferrous material (cast iron, steel)
- ▶ CHIP TYPE fines, swarf, sludge, small and broken
- ▶ CHIP LOAD light, medium
- ▶ OTHER small parts (screws, bolts, stamping, scraps, etc.)

LIMITATIONS

- ▶ cannot be used with non-ferrous material
- ▶ heavy chips, scraps, or large parts can damage the sheet metal belt

OPTIONS

- ▶ COOLANT TANKS
- ▶ HIGH TEMPERATURE RESISTANCE
- ▶ SOLID DRUM MAGNET to clean fine particles from the coolant



BELT TYPE

The universal transport solution for applications without any liquids. The belt conveyor allows the transport of parts and scraps in metal, plastic, and cardboard up to 15 kg / linear meter. It is suitable to solve extraction problems (pressure forming parts, punching scraps and trimmings) or level change. The conveyor transport belt is oil and grease resistant.

APPLICATIONS

- ▶ CHIP MATERIAL any
- ▶ CHIP TYPE punch scraps, trim pieces
- ▶ CHIP LOAD light, medium
- ▶ OTHER part removal

LIMITATIONS

- ▶ fines
- ▶ small, broken
- ▶ heavy parts and scrap

OPTIONS

- ▶ PVC OR PUR BELT up to 80°C
- ▶ CUSTOM BELT FOR HIGH TEMPERATURES over 80°C
- ▶ WITH OR WITHOUT CLEATS
- ▶ OIL/GREASE RESISTANT BELTS
- ▶ INTEGRATED DRIVE MECHANISM
- ▶ WIPERS



AUGER (screw)

Ideal for limited space applications, the auger system can be installed in the machine tool or directly into the floor.

The addition of a mobile (transfer) conveyor can be used to roll around the shop and assist with chip removal from high production auger fed systems. The mobile (transfer) conveyor allows for larger chip bins/drums and features an adjustable receiving chute which can be positioned for front, side, or rear discharge.

APPLICATIONS

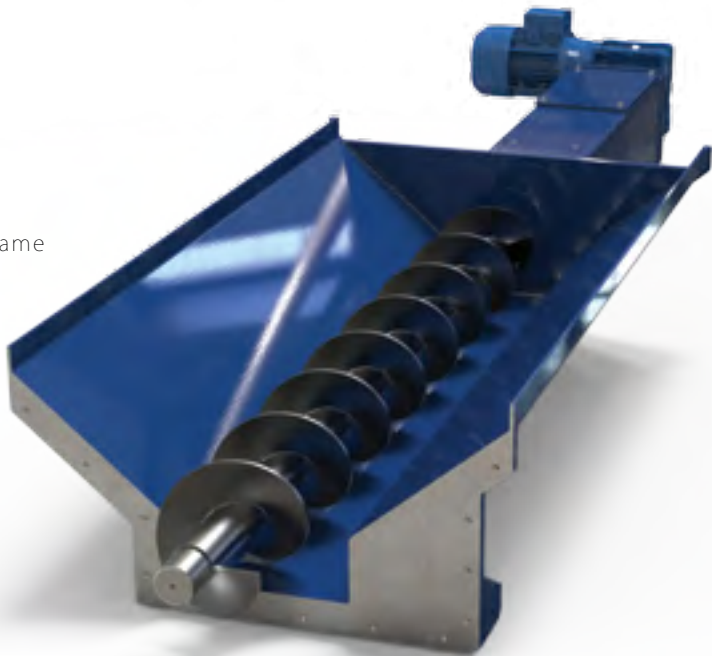
- ▶ **CHIP MATERIAL** aluminum, brass, steel, cast iron
- ▶ **CHIP TYPE** fines, swarf, small and broken
- ▶ **CHIP LOAD** light, heavy, mixed
- ▶ **OTHER** wet or dry applications

LIMITATIONS

- ▶ parts and large scraps
- ▶ bushy chips from turning

OPTIONS

- ▶ **TORQUE LIMITER**
- ▶ **INSTALLATION** in auger or directly in machine frame
- ▶ **SCREW** with or without shaft
- ▶ **MOBILE (TRANSFER) CONVEYOR**
Assists high production chip removal. Available with adjustable chip chute for front, side, or rear discharge.



PUSH-PULL BAR (ram, bar)

Used to transport all types of swarf in big quantities, the push-bar system can be installed under or above the floor to suit your application.

APPLICATIONS

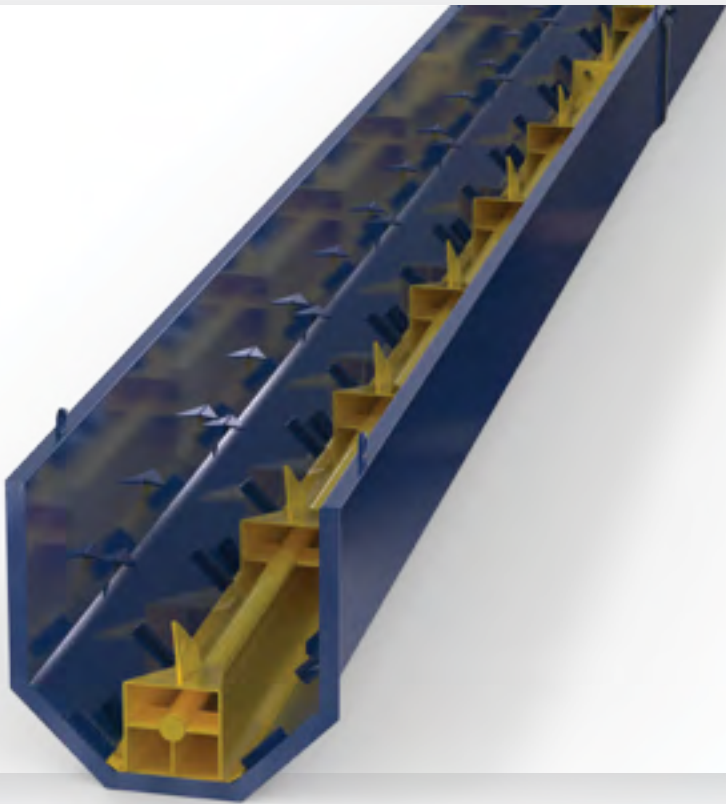
- ▶ **CHIP MATERIAL** any
- ▶ **CHIP TYPE** any
- ▶ **CHIP LOAD** mixed, heavy

LIMITATIONS

- ▶ parts or scrap cannot be bigger than the shoe dimensions

OPTIONS

- ▶ **PREFILTRATION GRID**
for coolant discharge
- ▶ **WEARING PLATE**
with hardened bottom frame



SPECIAL APPLICATIONS

Unique work environments. Specialized machine configurations. Varying chip volumes. These are just a few of the special requirements that indicate the need for a custom chip conveyor solution.

Hennig engineers can create modified or special solutions to meet the needs of virtually any application including dust and gas removal during dry machining.

APPLICATIONS

- ▶ CHIP MATERIAL any
- ▶ CHIP TYPE any
- ▶ CHIP LOAD any
- ▶ OTHER dust, gas, laser machines

OPTIONS

- ▶ BUILT TO YOUR REQUIREMENTS any options your application requires
- ▶ SUCTION DEVICE for fumes, mist, and dust
- ▶ WEARING PLATE with hardened bottom frame



SERVICE & SPARE PARTS

When your conveyor needs service or repair, we have parts in stock to get your conveyor up and running, and also the skilled personnel to repair or replace the damaged or worn parts.

Conveyor belts, drive motors, and other parts can get damaged, worn, or just get old. Before investing in an entirely new system, check with us to see if your existing system can be repaired.

- | | |
|---------------------------|---------------------------|
| 1 FRONT CHAIN GUARD | 11 GEAR MOTOR SPROCKET |
| 2 TORQUE LIMITER ASSEMBLY | 12 GEAR MOTOR |
| 3 LH INNER GUARD | 13 TORQUE LIMITER KEY |
| 4 TAKE UP BEARING | 14 BELT SPROCKET KEY |
| 5 INSIDE CHAIN GUARD | 15 DRIVE SHAFT |
| 6 BELT SPROCKET | 16 RH INNER GUARD |
| 7 ADJUSTABLE SUPPORTS | 17 BEARING COVER |
| 8 CASTER OPTION | 18 HINGE PLATE KIT |
| 9 FLIP LID | 19 WHOLE BELT REPLACEMENT |
| 10 DRIVE CHAIN | |



FILTRATION

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COOLANT MANAGEMENT. SIMPLIFIED.

The patented Chip Disc Filtration (CDF) technology achieves high levels of filtration without two separate belts. Our patented disc design provides a direct coolant flow path into the coolant reservoir and can filter a wide variety of materials, both in water and oil based coolant, down to 25 microns nominal.

This affordable, versatile approach to chip removal is Hennig designed and patent protected. It is the most simple approach to coolant filtration in the market today. The Hennig CDF system is simple by design, and can be used with a scraper type belt or a hinge belt.

CAST IRON FILTRATION. MADE EASY.

For the notoriously difficult cast iron applications, the addition of a solid rotating magnetic drum can be incorporated for efficient removal of floating chips, fines and sludge.



CHIP DISC FILTRATION (CDF)

ONE BELT SYSTEM FOR ALL CHIP TYPES
Unlike many nylon mesh drum systems, CDF technology does not need two belt systems to handle stringy chips, and can be used with hinge or scraper belts.

CONTINUOUS SELF-CLEANING OPERATION
Continuous spray filters coolant against the stainless steel media, removing fines & chips. No outside source such as air or steam is used.

OPTIONS

- ▶ **BELT TYPE**
hinge or scraper belt
- ▶ **STAINLESS STEEL FILTER DISC SIZE**
12", 16"
- ▶ **SINGLE OR MULTIPLE FILTER DISCS**
depending on coolant flow rate
- ▶ **SOLID ROTATING MAGNETIC DRUM**
for collecting cast iron sludge/swarf

FEATURES

- 1 MAIN FLOOD COOLANT PUMPS
- 2 HIGH PRESSURE PUMP 300 - 1000 PSI
- 3 BACKWASH CDF PUMP
- 4 DISC ACCESS COVER PANELS
- 5 COOLANT TANK
- 6 CONTROL BOX
- 7 LOW INLET HEIGHT
- 8 BAG FILTER



PATENTED DISC FILTRATION DESIGN
Hennig's innovative design provides a direct coolant flow path into the coolant tank reservoir, and filters a wide variety of materials both in water and oil based coolants.

STAINLESS STEEL MEDIA
Handles momentary or continuous heavy chip loads from 25-120 microns nominal, which can be a problem with nylon mesh, drum filters.

HOW IT WORKS

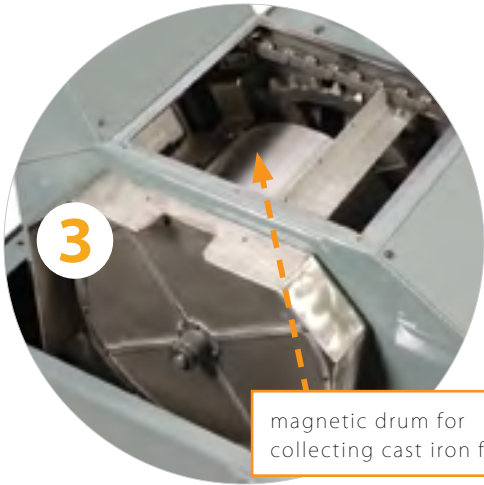
1 COARSE CHIP REMOVAL
WITH HINGE OR SCRAPER BELT
The belt (hinge or scraper) collects larger chips and particles for discharge into the chip hopper. Removing coarse chips before they reach disc filter keeps them from bundling and jamming the system, which fosters extremely efficient fine particle filtration.

2 FINE PARTICLE FILTRATION
FILTERING COOLANT
Small particles that escape the belt naturally migrate with the coolant flow to the rotating disc filter. There, particles down to 25 microns are collected and the cleaned coolant flows back into your tank.

REMOVING PARTICLES
The collected particles rotate with the disc filter and are lifted out of the coolant, towards the backwash spray. There, the particles are blasted onto the belt with a backwash spray and removed along with the coarse chips.

2 CAST IRON MICRO-FILTRATION
COLLECTING & DISCARDING CAST IRON FINES
The addition of a solid rotating magnetic drum allows for cast iron fines to be collected and removed from the coolant.

When enough particles have collected on the magnetic drum to form a heavy sludge, the sludge drops onto the dry conveyor incline and is discarded along with the coarse chips and particles that have been collected on the disc filter into the chip hopper.



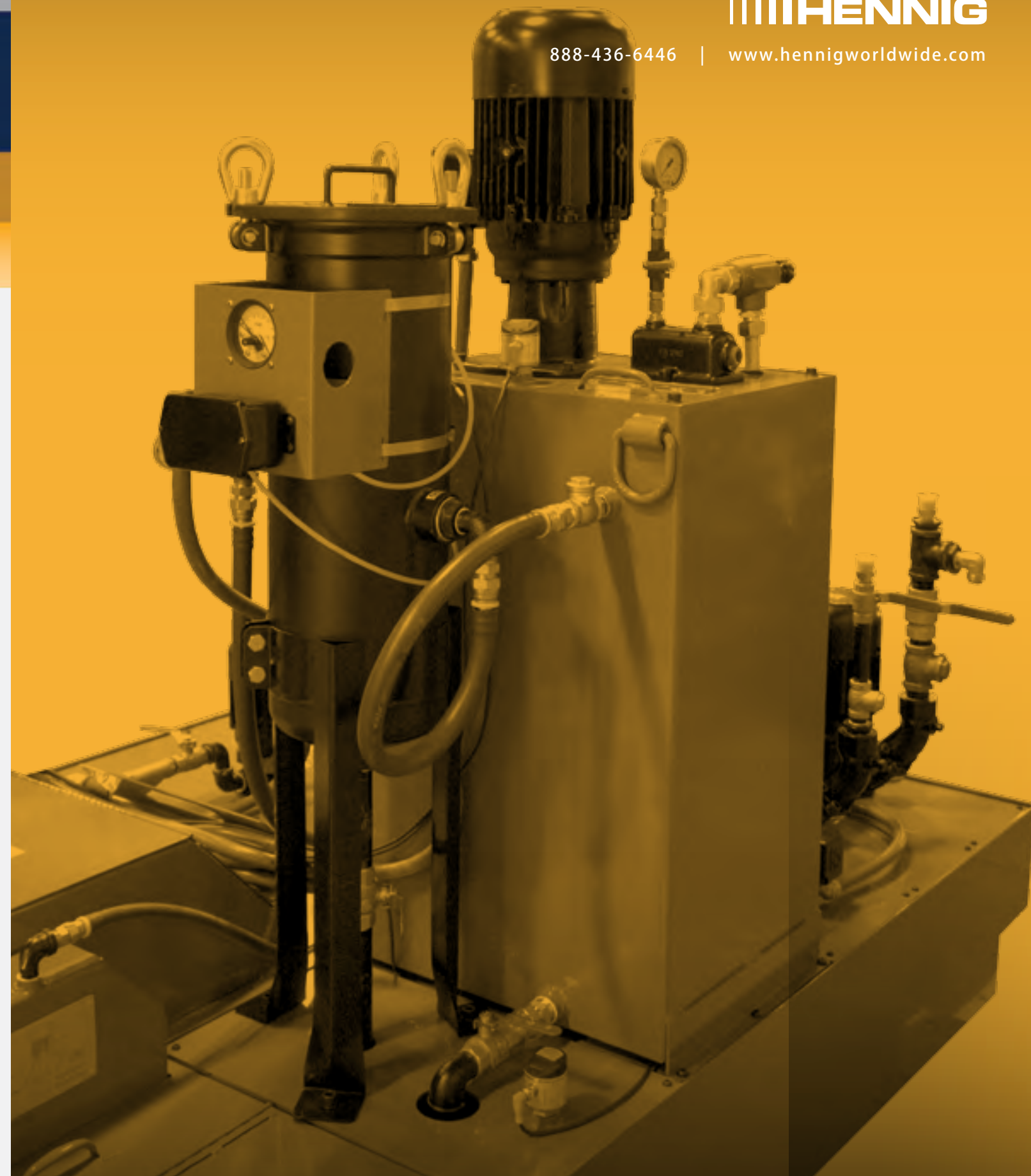
COOLANT TANKS & TURNKEY SYSTEMS

Fully automate the waste removal and coolant recycling in your facility with fully integrated Hennig chip management and coolant systems. Leverage our experience to design your complete chip and coolant solution from start to finish.

For high-volume manufacturers, Hennig's integrated systems can automate the removal of chips on one or all of the machine tools in the shop. This system allows the user to spend more time manufacturing and less time sweeping and moving chips.

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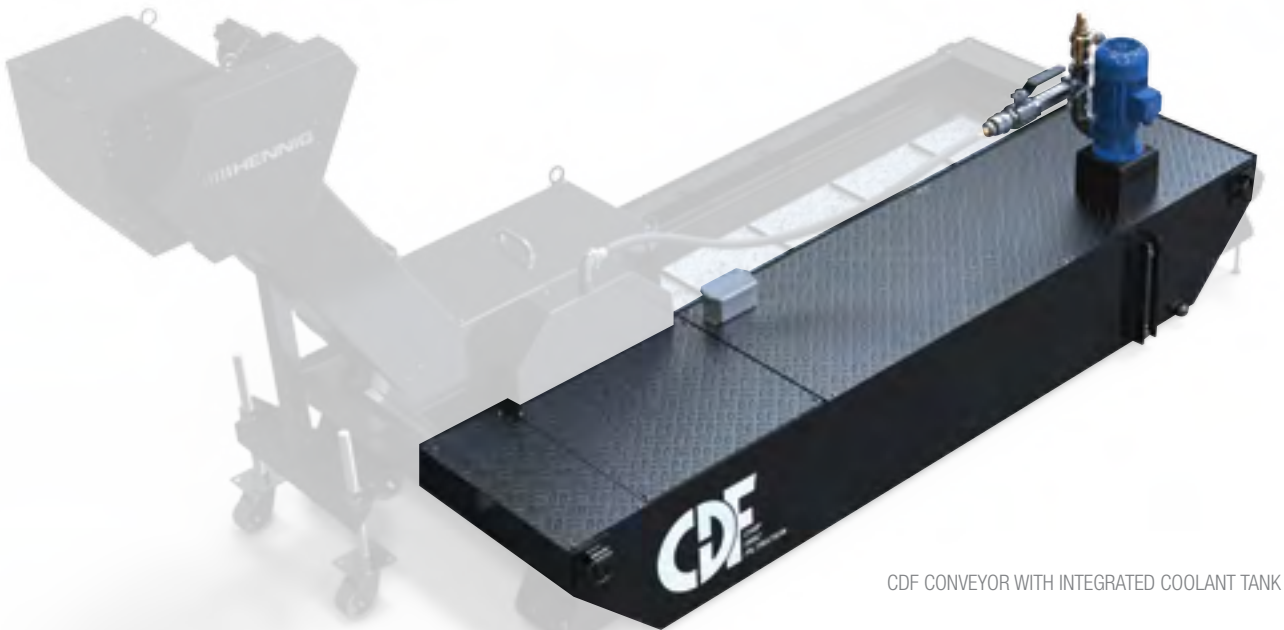
COOLANT TANKS

CUSTOM ENGINEERED.
MADE TO ORDER.

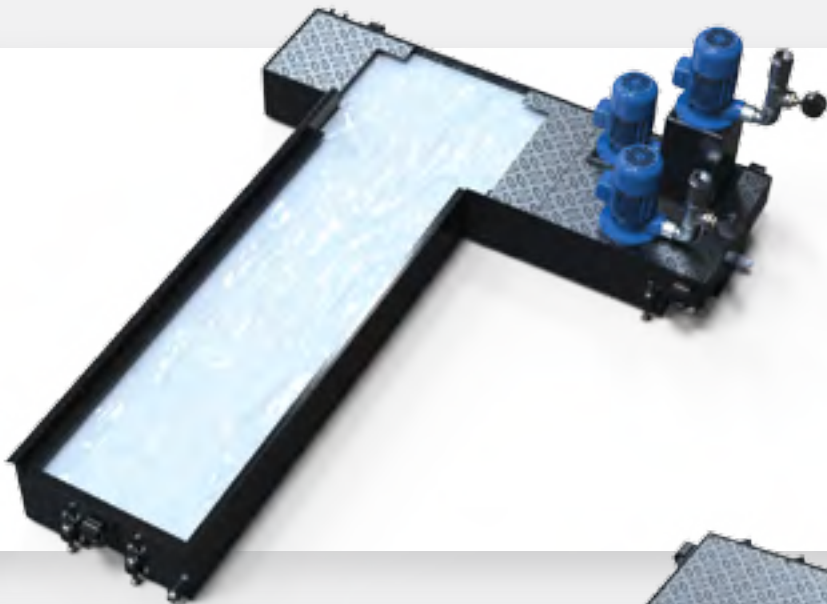
Using integrated or auxiliary tanks, coolant is quickly cleaned and recycled during the machining process, resulting in fewer interruptions and less downtime. Our tanks are made from heavy gauge steel to provide leak-free service in harsh shop environments. Removable cover plates allow easy access to the tank's interior for quick, easy maintenance. Liquid level sight gages are a standard feature, and baffles, chip baskets, and removable screens can also be added.

OPTIONS

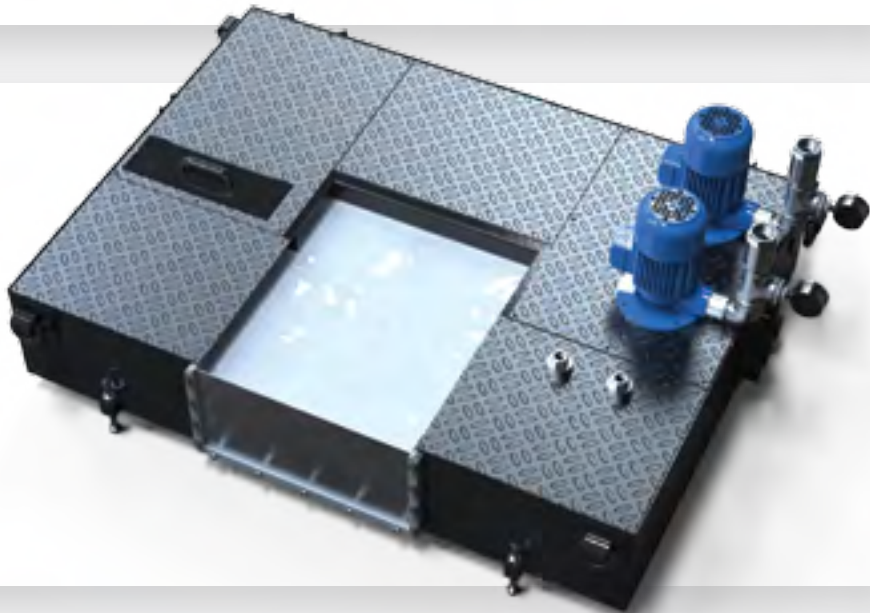
- ▶ AUXILIARY OR INTEGRATED TANKS
- ▶ REMOVABLE COVER PLATES
- ▶ LIQUID LEVEL GAGES
- ▶ BAFFLES / CHIP BASKETS / SCREENS
- ▶ CARTRIDGE AND/OR CYCLONIC FILTERS
- ▶ FLOAT SWITCHES
- ▶ OIL SKIMMERS
- ▶ COOLANT PUMPS
- ▶ CUSTOM G / MIN OR PSI REQUIREMENTS
- ▶ INTEGRATED CONTROLS FOR PUMP / FILTER AUTOMATION



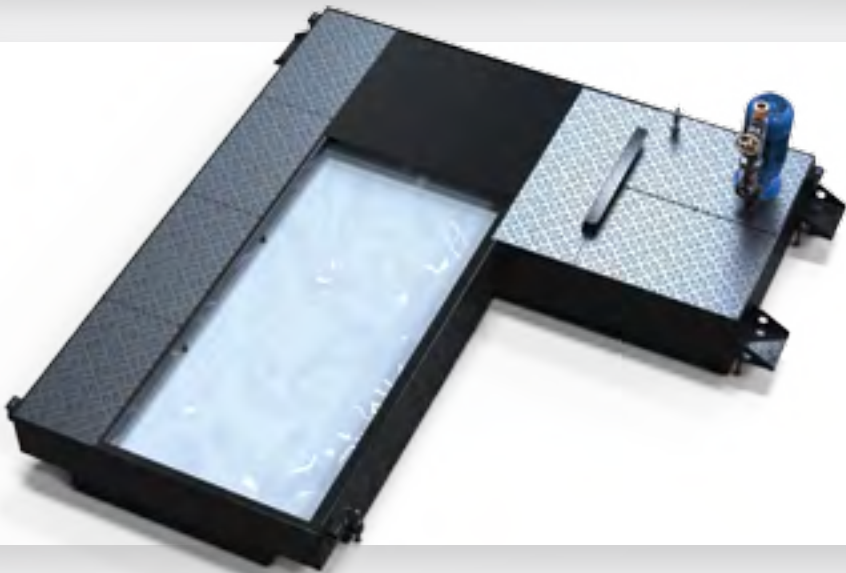
CDF CONVEYOR WITH INTEGRATED COOLANT TANK



T-SHAPED, AUXILIARY COOLANT TANK



SQUARE-SHAPED, AUXILIARY COOLANT TANK



L-SHAPED, AUXILIARY COOLANT TANK

TURNKEY SYSTEMS

If your conveyor system requires integration in the machine controls or automation beyond our standard control system, we can build a tailor-made solution that does the job. If your looking to further process your chips for shredding or recycling, we can integrate any of the technology required.

We have a long history serving the machine tool industry but we’ve made plenty of specialized conveyors that move finished parts, machined remnants, scrap materials, and other items beyond metal chips. We’ll help you integrate all of the technology and controls you need to take chips and coolant management to a higher standard.

APPLICATIONS

- ▶ CHIP MATERIAL any
- ▶ CHIP TYPE any
- ▶ CHIP LOAD light, heavy, mixed
- ▶ OTHER high volume chip makers

OPTIONS

- ▶ CHIPS SHREDDER
- ▶ SWARF CENTRIFUGE
- ▶ SWIVELING CHUTES manual or automated
- ▶ CHIPS COMPACTOR
- ▶ VIBRATING TABLE
- ▶ FILTRATION



TURNKEY, INTEGRATED CONVEYOR NETWORKS

Right: An integrated conveyor network designed and manufactured by Seremto. Smaller conveyors from the machining centers discharge onto the main exit conveyor for efficient chip removal from multiple machines.

Bottom Left: Adjustable chip chutes can be positioned at multiple discharge angles.

Bottom Right: Conveyors move chips from multiple machining centers onto one integrated conveyor for easy and efficient chip removal.



QUOTE REQUEST CONVEYORS

Please complete this form and email to info@hennig-inc.com or fax to 815-636-1988
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www.hennigworldwide.com

1 COMPANY (complete address)

Name _____
Title _____
E-mail _____
Phone _____ Fax _____ Date ____/____/____

2 EXISTING CONVEYOR (If you have the conveyor part number, disregard sections 3 and 4 below)

Brand ☐ Hennig ☐ Enomoto ☐ Sermeto ☐ Cobsen
☐ Other _____

Part # _____ Serial # _____
Belt Type ☐ Hinge (○ Plain ○ Perf ○ Dimple) ☐ Scraper ☐ Magnetic

3 MACHINE INFORMATION

Make _____ Model _____ Available References ☐ Photos ☐ Drawings

Type ☐ Lathe ☐ Milling ☐ Drilling ☐ Tapping ☐ Other _____ Chip Volume _____ in³/min

Spindle Horse Power _____ hp Available Power ☐ 440 ☐ 220 ☐ 110 ☐ 24 VDC ☐ Other _____

Chip Material ☐ Soft Steel ☐ Hard Steel ☐ Stainless Steel ☐ Brass/Copper Kind of Chips ☐ Fine ☐ Broken ☐ Large Broken
☐ Cast Iron ☐ Aluminum ☐ Cast Aluminum ☐ Other _____ ☐ Lg Bushy ☐ Tight Bushy

4 CONVEYOR TECHNICAL DATA

Intake Length L1 _____ mm Motor Location ☐ Left ☐ Right

Max Length L _____ mm Power Requirements V _____ Ph _____ Hz _____

Discharge Height H _____ mm Control Box ☐ Yes ☐ No
☐ Standard (fwd, rev, e-stop) ☐ Variable Speed

Max Width W _____ mm ☐ Auto/Manual Selector Switch

Angle (45°, 60°) A _____ deg. ☐ Electrical Plug (if yes, please specify below)

Width of Chip Chute W1 _____ mm

Height of Chip Chute H1 _____ mm

Belt Width B _____ mm

Foot Location (choose one) ☐ B ☐ C _____ mm Control Box Location ☐ Top Front ☐ Top Left ☐ Top Right
☐ Left Side ☐ Right Side ☐ Stand Alone

Casters ☐ Yes ☐ No

Paint (texture powder coated) _____

Coolant Tank Required ☐ Yes ☐ No

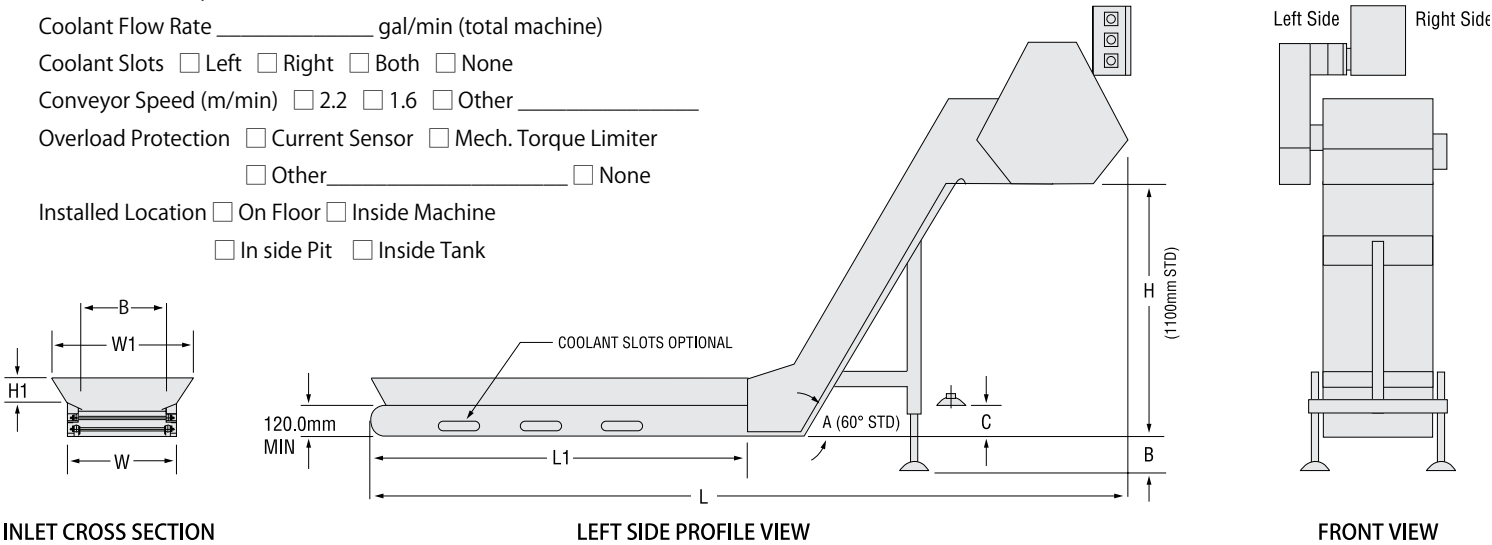
Coolant Flow Rate _____ gal/min (total machine)

Coolant Slots ☐ Left ☐ Right ☐ Both ☐ None

Conveyor Speed (m/min) ☐ 2.2 ☐ 1.6 ☐ Other _____

Overload Protection ☐ Current Sensor ☐ Mech. Torque Limiter
☐ Other _____ ☐ None

Installed Location ☐ On Floor ☐ Inside Machine
☐ In side Pit ☐ Inside Tank



QUOTE REQUEST CDF

Please complete this form and email to info@hennig-inc.com or fax to 815-636-1988
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www.hennigworldwide.com

1 COMPANY (complete address)

Name _____
Title _____
E-mail _____
Phone _____ Fax _____ Date ____/____/____

2 EXISTING CONVEYOR (If you have the conveyor part number, disregard sections 3 and 4 below)

Brand ☐ Hennig ☐ Enomoto ☐ Sermeto ☐ Cobsen
☐ Other _____

Part # _____ Serial # _____
Belt Type ☐ Hinge (○ Plain ○ Perf ○ Dimple) ☐ Scraper ☐ Magnetic

3 MACHINE INFORMATION

Make _____ Model _____ Available References ☐ Photos ☐ Drawings

Type ☐ Lathe ☐ Milling ☐ Drilling ☐ Tapping ☐ Other _____ Chip Volume _____ in³/min

Spindle Horse Power _____ hp Available Power ☐ 440 ☐ 220 ☐ 110 ☐ 24 VDC ☐ Other _____

Chip Material ☐ Soft Steel ☐ Hard Steel ☐ Stainless Steel ☐ Brass/Copper Kind of Chips ☐ Fine ☐ Broken ☐ Large Broken
☐ Cast Iron ☐ Aluminum ☐ Cast Aluminum ☐ Other _____ ☐ Lg Bushy ☐ Tight Bushy

4 CONVEYOR TECHNICAL DATA

Intake Length L1 _____ mm Installed Location ☐ On Floor ☐ Inside Machine
☐ In side Pit ☐ Inside Tank

Max Length L _____ mm Motor Location ☐ Left ☐ Right

Discharge Height H _____ mm Power Requirements V _____ Ph _____ Hz _____

Max Width W _____ mm Control Box ☐ Yes ☐ No
☐ Standard (fwd, rev, e-stop) ☐ Variable Speed

Angle (45°, 60°) A _____ deg. ☐ Auto/Manual Selector Switch

Width of Chip Chute W1 _____ mm ☐ Electrical Plug (if yes, please specify below)

Height of Chip Chute H1 _____ mm

Belt Width B _____ mm

Foot Location (choose one) ☐ B ☐ C _____ mm Control Box Location ☐ Top Front ☐ Top Left ☐ Top Right
☐ Left Side ☐ Right Side ☐ Stand Alone

Casters ☐ Yes ☐ No

Paint (texture powder coated) _____

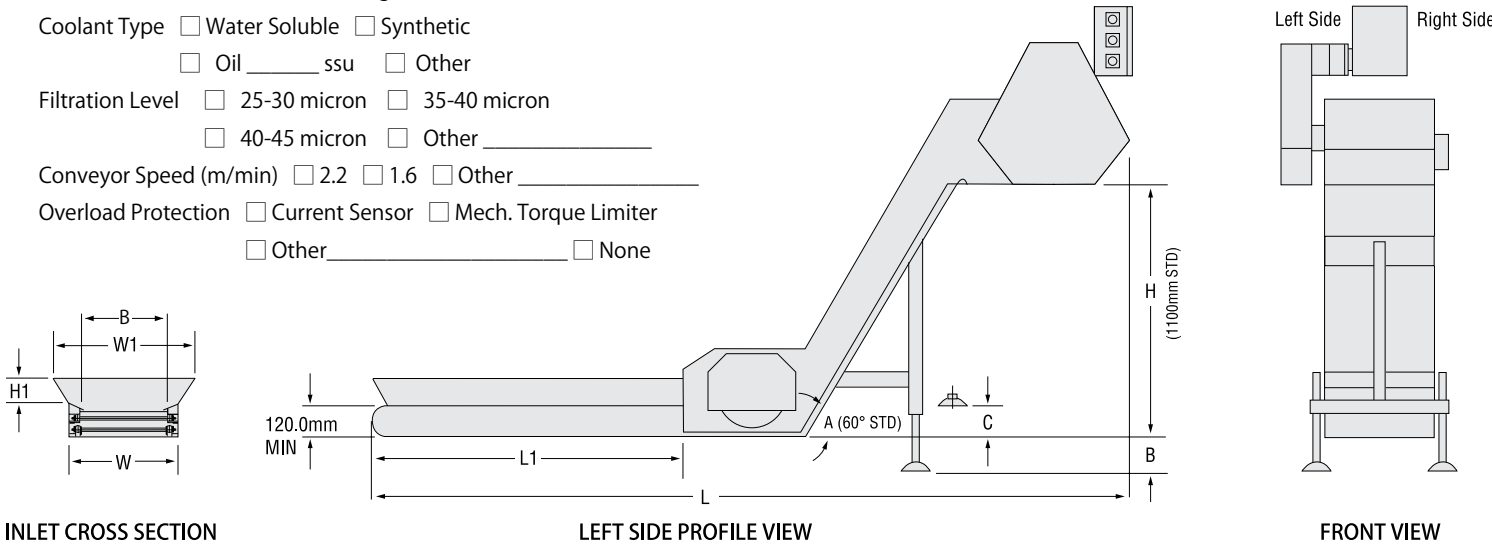
Coolant Flow Rate _____ gal/min (total machine)

Coolant Type ☐ Water Soluble ☐ Synthetic
☐ Oil _____ ssu ☐ Other

Filtration Level ☐ 25-30 micron ☐ 35-40 micron
☐ 40-45 micron ☐ Other _____

Conveyor Speed (m/min) ☐ 2.2 ☐ 1.6 ☐ Other _____

Overload Protection ☐ Current Sensor ☐ Mech. Torque Limiter
☐ Other _____ ☐ None



1 COMPANY (complete address)

Name

Title

E-mail

Phone Fax Date / /

2 MACHINE INFORMATION

Make

Model

Available References ☐ Photos ☐ Drawings

Type ☐ Lathe ☐ Milling ☐ Drilling ☐ Tapping ☐ Other

Chip Volume in³/min

3 COOLANT TANK TECHNICAL DATA

Tank Shape ☐ Square/Rectangular ☐ L Shape ☐ T Shape ☐ Other

Tank Size L mm L1 mm L2 mm W mm W1 mm H mm

Tank Mounting ☐ On Floor ☐ In Pit ☐ Other

Tank Options ☐ Casters ☐ Leveling Bolts ☐ Inspection Cover ☐ Removable Screen(s) ☐ Other

Paint (texture powder coated)

Pump 1 ☐ None ☐ Model Flow Rate Pressure Voltage

Pump 2 ☐ None ☐ Model Flow Rate Pressure Voltage

Pump 3 ☐ None ☐ Model Flow Rate Pressure Voltage

Filter ☐ Single Canister Bag ☐ Dual Canister Bag ☐ Cyclonic

Required Filtration Level microns

Float Switch ☐ High Level ☐ Low Level ☐ None

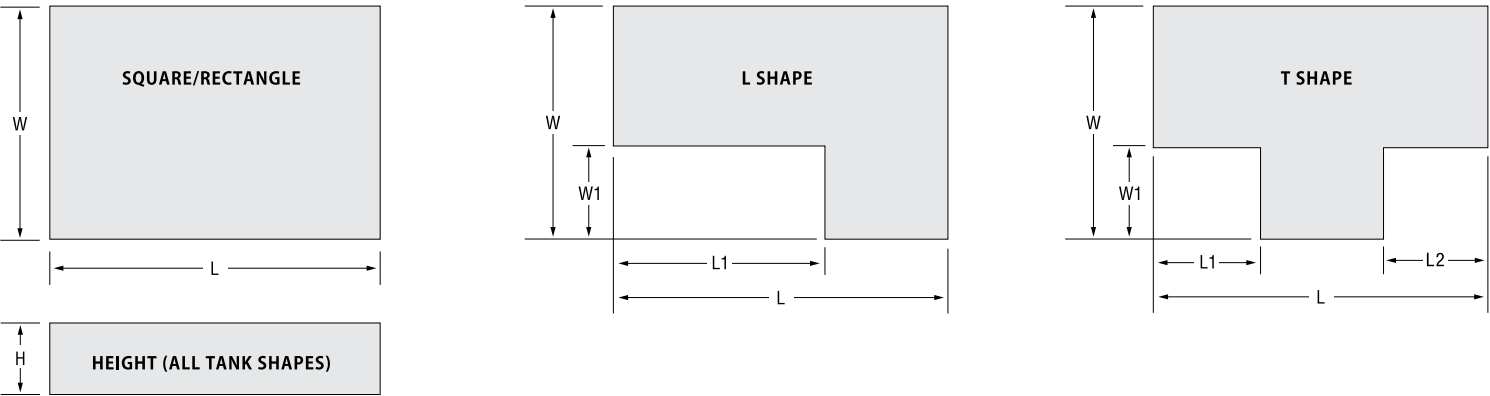
Oil Skimmer ☐ Yes ☐ No

Coolant Capacity gallons

Coolant Flow Rate gal/min (total machine)

Additional Options

Additional Information



For over 50 years, Hennig Worldwide has been defining Excellence in Machine Protection, creating regional jobs, serving their local communities, and supporting the global needs of machine tool customers.

Specializing in chip management, machine protection, and facility safety, Hennig products optimize production and keep your shop floor clean and safe.

MACHINE PROTECTION

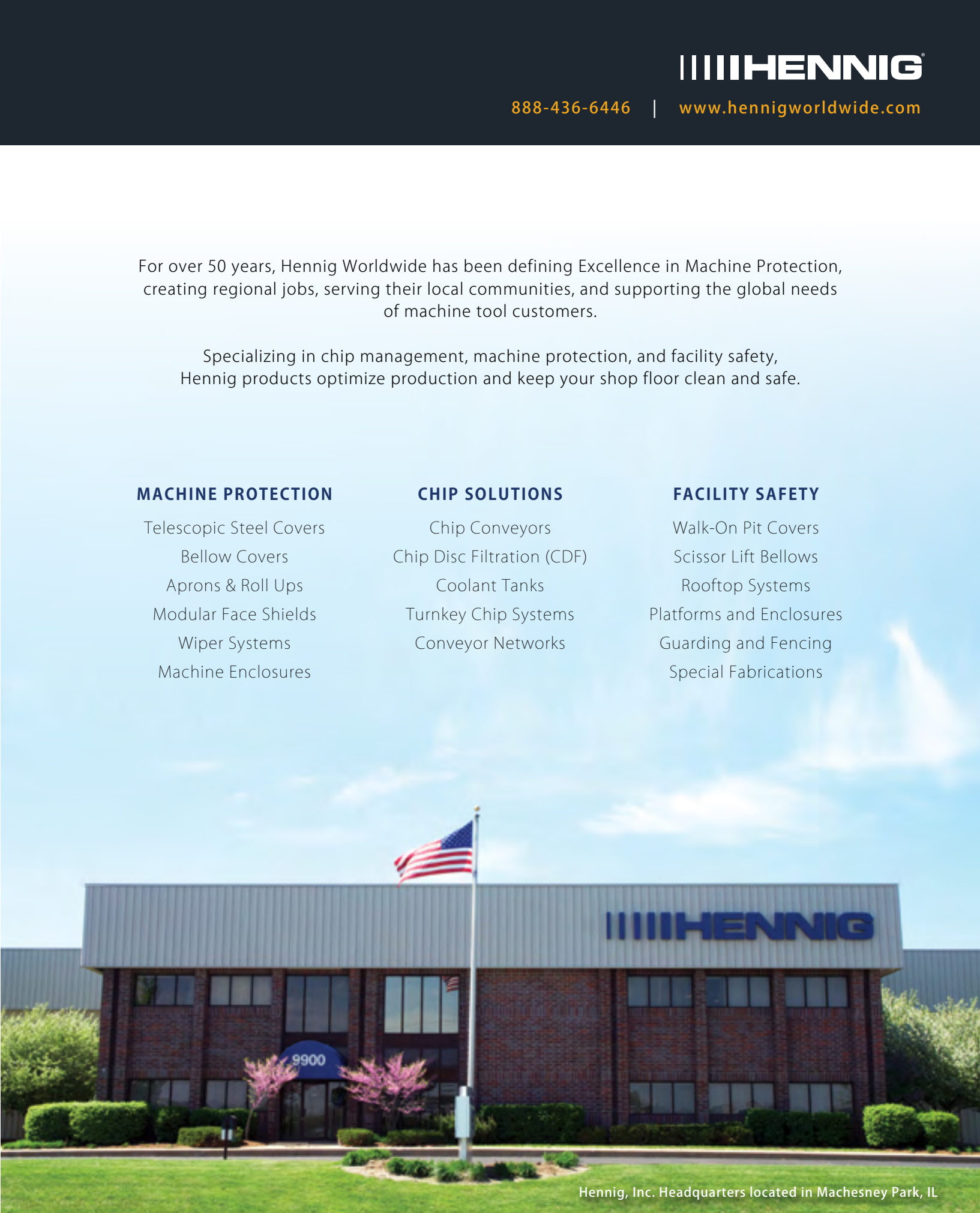
- Telescopic Steel Covers
- Bellow Covers
- Aprons & Roll Ups
- Modular Face Shields
- Wiper Systems
- Machine Enclosures

CHIP SOLUTIONS

- Chip Conveyors
- Chip Disc Filtration (CDF)
- Coolant Tanks
- Turnkey Chip Systems
- Conveyor Networks

FACILITY SAFETY

- Walk-On Pit Covers
- Scissor Lift Bellows
- Rooftop Systems
- Platforms and Enclosures
- Guarding and Fencing
- Special Fabrications



Hennig, Inc. Headquarters located in Machesney Park, IL



www.hennigworldwide.com

AMERICAS

Hennig, Inc. (USA)

9900 North Alpine Road
Machesney Park, IL 61115
Tel: 1 815 636 9900
Fax: 1 815 636 9737
info@hennig-inc.com

Gaden (Mexico)

Silca Nº 4, Col. Vista Hermosa
Tlalnepantla, México C.P. 54080
Tel: +52 (55) 5318 4146
Fax: + 52 (55) 5319 32
ventas@grupogaden.com

Cobsen (Brazil)

R. Benedito Malzuquim
425 - CEP 18550-000.
Tel: +55 15 3263-4042
Fax.: +55 15 3263-4070
cobsen@cobsen.com.br

EUROPE

Hennig GmbH (Germany)

Überrheinerstr. 5
85551 Kirchheim, Germany
Tel: +49 89 96096-0
Fax: +49 89 96096-120
info@hennig-gmbh.de

Sermeto EI (France)

Les Rebrillons
03300 Creuzier-le-Neuf
Tel: 0033 470 58 4721
Fax: 0033 470 58 0022
dominique.gabet@sermeto-ei.com

Hennig CZ (Czech Republic)

Klánovická 334
250 82 Úvaly (CZ)
Tel: 00420 2 81091610
Fax: 00420 2 81091625
j.masin@hennig-cz.com

Hennig UK (United Kingdom)

9900 North Alpine Road
Machesney Park, IL 61115
Tel: 0044 24 76555690
Fax: 0044 24 76256591
sales@henniguk.com

ASIA

Thodacon (China)

Lu-Ou Road No. 43, Hudai Industrial Park
Bin District, Wuxi 214161 Jiangsu Province, China
Tel: +86 510 8329 1518
Fax: +86 510 8320 1598
sales@thodacon.cn

Enomoto (Japan)

5-10 Sohara Koa-Cho
Kakamigahara-Shi
Tel: 0081 583 832178
Fax: 0081 583 897435
kashida@enomotoweb.com

Osung Mechatronics (South Korea)

413-2 Sinchon-Ri Jinbuk-Myun
Masan, Korea
Tel: 0082 55 271 1821
Fax: 0082 55 271 1820
osgijeon@naver.com

Sur Hennig (India)

1B, Peenya Ind. Area
Bangalore 560058
Tel: 0091 80 39285510
Fax: 0091 80 39285526
surhennigblr@gmail.com